

Work Order ID 128996

128996

Page 1

January-27-15 11:22:47 AM

Item ID: D412-760-911

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cabin Floor Protector

Start Date: 1/27/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/30/15

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D412-760	G

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP D412-760-911/DSI9487 CHG001

(1x)

DAS
46
9-89

MAR 06 2015

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

DAS
46
9-89DAS
28
9-89

FEB 28 2015

120

QC4-100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

(1x)

DAS
46
9-89

MAR 06 2015

Work Order ID 128996

128996

Page 2

January-27-15 11:22:47 AM

Item ID: D412-760-911 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cabin Floor Protector
 Start Date: 1/27/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/30/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-911/DSI9487								
	Location: <u>FG-040</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									


 DAS
46
 9-89
 MAR 06 2015

MLJ 1503-09

Handwritten signature

Picklist Print

January-27-15 11:22:46 AM

Page 1

Work Order ID: 128996

Parent Item: D412-760-911

Parent Item Name: Cabin Floor Protector

128996

D412-760-911

Start Date: 1/27/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

Comments: Ipp RevB 11.07.26 per NCR 11-624 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3876-11 *D3876-11* Protector - Floor	DAS 46 9-89	Manufactured	No			110	Each	1.0000	1	1	DAS 46 9-89		
Location ST500 127526													
Loc Qty 1													
Loc Code													
D3575-1 *D3575-1* Cargo Floor Protector	DAS 46 9-89	Manufactured	No			110	Each	1.0000	1	1	DAS 46 9-89		
Location PKG 127378													
Loc Qty 1													
Loc Code													
D3575-2 *D3575-2* Cargo Floor Protector	DAS 46 9-89	Manufactured	No			110	Each	1.0000	1	1	DAS 46 9-89		
Location ST500 118463													
Loc Qty 1													
Loc Code													
D3580-1 *D3580-1* Joggle Bracket	DAS 46 9-89	Manufactured	No			110	Each	21.0000	6	6	DAS 46 9-89		
Location ST051A 121071													
Loc Qty 21													
Loc Code													

FEB 28 2015

DAS
28
9-89

Picklist Print

January-27-15 11:22:46 AM

Page 2

Work Order ID: 128996

Parent Item: D412-760-911

Parent Item Name: Cabin Floor Protector

128996

D412-760-911

Start Date: 1/27/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

D3628-1

Manufactured No

110 Each

602.0000

14 14

D3628-1

Washer, Cupped

DAS
46

**

DAS
28
9-89

Location

Loc Qty

Loc Code

FG 10

83587 10

ST051A -5

116783 -5

ST052A 500

123627 500

ST053 97

116783 97

D3952-1

Manufactured No

110 Each

0.0000

1 1

D3952-1

Placard

DAS
46

**

128507

DAS
28
9-89

DAS
28
9-89

80-004-2-6

Purchased No

110 Each

1,503.000

8 8

80-004-2-6

Insert

DAS
46
9-89

**

FEB 28 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST563 1503

124720 1503

8

DAS
28
9-89

Picklist Print

January-27-15 11:22:47 AM

Page 3

Work Order ID: 128996

Parent Item: D412-760-911

Parent Item Name: Cabin Floor Protector

128996

D412-760-911

Start Date: 1/27/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

110

Each

1,517.000

(12) 12

NAS1149D0363.J

DAS

Washer

46

9-89

DAS
28
9-89

**

M113288

Location

Loc Qty

Loc Code

DAS
28
9-89

CA

673

m130799

673

FP001

144

m126319

144

GA

681

m128429

681

ST269

19

122378

7

m126319

12

DAS
28
9-89

MS24694-S54

Purchased

No

110

Each

50.0000

(6) 6

MS24694-S54

DAS

SCREW

46

9-89

**

M113359

Location

Loc Qty

Loc Code

DAS
28
9-89

ST289

50

m130928

50

MS27039-1-04

Purchased

No

110

Each

223.0000

(8) 8

MS27039-1-04

DAS

Screw

46

9-89

**

Location

Loc Qty

Loc Code

DAS
28
9-89

ST286

223

m131049

223

FEB 28 2015

DAS
28
9-89

REFERENCE ONLY

MAR 06 2015

DAS

46

9-89

DART AEROSPACE LTD.

IIN-D412-760

Page 43 of 43

Qty -911	Qty -913	Qty -921	Qty -923	Qty -925	Part Number	Description
WX	X				D412-760-911	CARGO FLOOR PROTECTOR KIT
					D412-760-913	CARGO FLOOR PROTECTOR KIT
		X			D412-760-921	CARGO AREA PROTECTOR KIT
			X		D412-760-923	CARGO AREA PROTECTOR KIT
				X	D412-760-925	CARGO AREA PROTECTOR KIT
1		1	1		D3575-1	CABIN FLOOR PROTECTOR
1		1	1		D3575-2	CABIN FLOOR PROTECTOR
	1			1	D3575-5	CABIN FLOOR PROTECTOR
	1			1	D3575-6	CABIN FLOOR PROTECTOR
6	6	6	6	6	D3580-1	JOGGLE BRACKET
14	14	18	18	18	D3628-1	CUPPED WASHER
		1	1	1	D3876-3	FORWARD WALL PROTECTOR
1	1	1	1	1	D3876-11	FLOOR PROTECTOR
		1	1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
		1	1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
			1	1	D3935-1	LH PYLON PROTECTOR
			1	1	D3935-2	RH PYLON PROTECTOR
		1			D3935-3	LH PYLON PROTECTOR
		1			D3935-4	RH PYLON PROTECTOR
		14	14	14	D3942-1	ANGLE
		10	10	10	D3942-3	CLIP
1	1	1	1	1	D3952-1	PLACARD
8	12	12	12	12	80-004-2-6	INSERT
12	12	12	12	12	NAS1149D0363J	WASHER (AN960JD10)
6	6	6	6	6	MS24694S54	SCREW
8	12	12	12	12	MS27039-1-04	SCREW
		4	4	4	MS27039-4-10	SCREW
		6	6	6	MS27039-4-14	SCREW
		6	6	6	MS27039-5-08	SCREW
		8	8	8	MS27039-5-12	SCREW

• COPYRIGHT © 2007 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: G

Date: 13.01.03